

# PARTS LIST

## SQUARE FLANGE KEYSTONE SHALLOW WELL JET PUMPS SKS50 & SKS75

PART NO.	REQ'D	DESCRIPTION	PART NO.	REQ'D	DESCRIPTION
825	1	1/4" NPT Pipe Plug	1885	1	Priming Screen
862	2	1/4-20 x 1-1/8 S.S. Screw	2313	2	3/8-16x 1-3/4 Bottom Cap Screw
1032A	2	1/8" NPT Pipe Plug	2405	1	Base
1724	1	S.S. Shim Washer	2413	2	3/8-16x 1-1/2 Top Cap Screw
1833	1	Venturi for SKS50	2488	2	Spacer
1843	1	Venturi for SKS75	2661	1	Rotary Shaft Seal
1861	1	Body	3514	1	Tetra Seal
1872	1	Motor Adaptor	18634	1	Nozzle for SKS50
1873	1	Diffuser	18644	1	Nozzle for SKS75
1874	1	Impeller for SKS50	6-F359	1	1/2 HP Motor
1884	1	Impeller for SKS75	6-F359U	1	3/4 HP Motor

NOT SHOWN:  
 P/N 722 "MOTOR TO SWITCH" CORD SET ... CONNECTED TO MOTOR THRU MOTOR CONDUIT HOLE.  
 P/N 3548 RUBBER GROMMET ... LOCATED IN MOTOR CONDUIT HOLE.  
 P/N 1448 RUBBER CONE GROMMET ... ON END OF CORD SET OPPOSITE MOTOR.

PACKAGED WITH PUMP:  
 P/N 878 1/4" NPT CLOSE NIPPLE.  
 PRESSURE SWITCH, 20-40 LB.

THESE PARTS ARE SHOWN  
 ROTATED 90°. WHEN ASSEMBLING  
 PUMP, LOCATE THE WORD  
 "TOP" CAST ONTO P/N 1872.  
 PLACE P/N 1872 ONTO  
 MOTOR WITH "TOP" CLOSEST  
 TO THE TOP OF THE MOTOR.  
 ALL OTHER PARTS TO BE  
 ALIGNED WITH P/N 1872  
 THREADED HOLES.

