

# INSTALLATION, OPERATING AND SERVICE MANUAL

## ELECTRONIC WATER SOFTENER WITH THE WS1 VALVE



Congratulations on purchasing your new **Lancaster Water Softener.** This unit is designed to give you many years of trouble free service. When installed in accordance with the following instructions and if given reasonable care, clear-soft water will be the result. For servicing and future inspection purposes, please file this booklet with your important documents.

#### **OPERATING PARAMETERS**

Minimum / Maximum Operating Pressures	20 psi (138 kPa) - 125 psi (862 kPa)		
Minimum / Maximum Operating Temperatures	40°F (4°C) - 110°F (43°C)		
Supply Voltage/ Frequency	120V AC/ 60 Hz Other Options Available		
Power Consumption	9.5 W		
Output Voltage	12V AC		
Output Current	500 mA		

#### **GENERAL WARNINGS**

The control valve, fittings and/or bypass are designed to accommodate minor plumbing misalignments but are not designed to support the weight of a system or the plumbing.

Do not use Vaseline, oils, other hydrocarbon lubrications or spray silicone anywhere. A silicone lubricant may be used on black o-rings but is not necessary. **Avoid any type of lubricants, including silicone, on red or clear lip seals.** 

The nuts and caps are designed to be unscrewed or tightened by hand or with the special plastic wrench (P/N V3193). If necessary, pliers can be used to unscrew the nut or cap. Do not use a pipe wrench to tighten or loosen nuts or caps. Do not place screwdriver in slots on caps and/or tap with hammer.

Do not use pipe dope or any other sealant on threads. Teflon tape must be used on the threads of the 1" NPT elbow or the 1/4" NPT connection and on the threads for the drain line connection. Teflon tape is not necessary on the nut connection or caps because of o-ring seals.

After completing any valve maintenance involving the drive assembly and pistons, press and hold **NEXT** and **REGEN** button for three seconds or unplug power source jack from printed circuit board (black wire) and plug back in. This resets the electronics and establishes the service piston position. The display should flash all wording , then flash software version (e.g. 220.1) and then reset the valve to the service position.

All plumbing should be done in accordance with local plumbing codes. The pipe size of the drain line should be a minimum of 1/2". Backwash flow rates in excess of 7 gpm or length in excess of 20' require 3/4" drain line.

Solder joints near the drain must be done prior to connecting the drain line flow control fitting. Leave at least 6" between the drain line control fitting and solder joints when soldering pipes that are connected on the drain line control fitting. **Failure to do this could cause interior damage to the drain line flow control fitting.** 

When assembling the installation fitting package(P/N V3007) to the inlet and outlet (see Page 7), connect the fitting to the plumbing system first and then attach the nut, split ring and o-ring. Heat from soldering or solvent cements may damage the nut, split ring or o-ring. Solder joints should be cool and solvent cements should be set before installing the nut, split ring and o-ring. **Avoid getting primer and solvent cement on any part of the o-rings, split rings, bypass valve or control valve.** 

Plug into an electrical outlet. **NOTE:** All electrical connections must be connected according to local codes. (Be certain the outlet is uninterrupted.) Install grounding strap on metal pipes.

#### INSTALLATION

Place softener in desired location close to water supply inlet, after pressure tank, and near a source for waste water, (utility sink, floor drain or sewer line). A 115/120V, 60 Hz uninterrupted outlet is required. Keep softener far enough away from walls and other obstructions to allow enough room for servicing the unit. All sillcocks and similar fixtures that will use untreated water must have their pipes connected to the hard water side of the softener. A bypass valve (optional accessory) should be installed so that water will be available if it should be necessary to shut off the pressure in order to service the softener.

The cabinet tank or mineral tank must be reasonably level and solidly in place. Prior to beginning work to the system, make sure that water pressure is shut off at the incoming water supply and that several water spigots are open to provide sufficient venting for drainage of that system.

Arrows are molded into the control valve to show the direction of the flow.

**OPTIONAL BYPASS VALVE:** The bypass valve easily connects to the control valve body using nuts that only require hand tightening. Install with red knobs in the upward position. Press end of bypass valve with o-rings into valve. Hand tighten nuts. Place into **BYPASS OPERATION (figure 1 page 3).** 

Avoid getting primer and solvent cement on any part of the o-rings or split rings, bypass valve or control valve. **DO NOT use** pipe dope or any other sealant on threads. Teflon tape is not necessary on the caps because of o-ring seals. Do not use Vaseline or other unacceptable lubricants on o-rings. A silicone lubricant may be used on black o-rings.

**DRAIN LINE:** The 3/4" drain line elbow accommodates 5/8" poly tube or 3/4" NPT drain line connections. The nut and poly tube insert for the 3/4" drain line elbow is designed for use with flexible poly tube only. The drain line elbow can be rotated so the outlet can be oriented toward the nearest drain.



**TO INSTALL 5/8" POLY TUBE DRAIN LINE:** The poly tube insert is shipped attached to the drain line elbow's locking clip. Press the insert into the drain line (5/8" poly tube not included). Loosen nut of the drain line elbow. Press 5/8" poly tube with insert into the drain line elbow until it seats on the back of the fitting. Tighten nut.

It is simplest to run the drain line into a sump pump pit or washing machine drain if possible. If this is not practical, a fitting with a trap must be installed in a sewer line. Place the trap as close to the vent as possible to prevent siphoning of the trap when large amounts of waste water go through the sewer line. DO NOT pipe the drain line solidly into the waste line, as this is prohibited by most plumbing codes. The drain line should enter the trap from above so the water will not back up in the drain line if sewer should become plugged up and the trap overflow. The trap should have a short pipe extending from it to prevent splashing when water runs into the trap from drain line.

**BRINE LINE CONNECTIONS:** 3/8" poly tube is shipped within the instruction/warranty card packet affixed to the control valve. The poly tube inserts are shipped on the brine line elbow's locking clip. Remove the locking clip by pulling straight out. Remove the white poly tube insert from the locking clip, and replace the locking clip on the brine line elbow of the control valve.

Press the poly tube insert into the provided 3/8" poly tube. Press the poly tube and insert into the nut until it is fully seated into the fitting. Do not use pipe dope or any other sealant on threads. Teflon tape is not needed on the threads. Tighten nut securely to create a pressure tight connection. Pliers or crescent wrench may be used. The nut, gripper and retainer sleeve is a three piece assembly that can come apart if removed from the elbow body. Parts must be reassembled exactly as shown to function properly. If the nut is completely removed from the body, slip the nut, plastic gripper and retainer sleeve on to the tube then tighten on to the fitting.



Install poly tube insert into the end of the 3/8" poly tube and repeat instructions above to install into the brine tank's brine line fitting.

**BRINE TANK OVERFLOW PRECAUTION:** Attach a 1/2" poly tube (not provided) to the barbed fitting on the outside of the tank. This poly tube should be piped to drain to allow brine to discharge to drain in the event of an overflow condition.

**PROGRAMMING THE CONTROL VALVE:** Note: A quick-reference card is stored inside the front cover of the control valve. To access this card, slightly pull tabs on side of cover outward and pull cover forward. Plug the electrical cord into a 115 Volt receptacle. DO NOT plug into an outlet controlled by a wall switch or pull chain that could inadvertently be turned off. Wait a couple of seconds for control valve to "home" itself. Panel should display "TIME" and the time of day will be flashing.

#### SET TIME OF DAY

STEP 1: Press SET CLOCK.

STEP 2: Set current hour of the day by pressing ▲ or ▼ buttons. AM/ PM toggles after 12.

STEP 3: Press NEXT. Set current minutes by

pressing  $\blacktriangle$  or  $\blacktriangledown$  buttons.

STEP 4: Press **NEXT** to exit **SET CLOCK**.

				STEP 1
SET CLOCK	NEXT		▼	REGEN
•				STEP 2
SET TIME			6:	35 №
SET CLOCK	NEXT		▼	REGEN
	•			STEP 3
set тіме 6: <b>35</b> рм				
			0.	

#### ADDITIONAL PROGRAMMING INFORMATION AVAILABLE FROM LANCASTER WATER TREATMENT UPON REQUEST.



#### SET HARDNESS, DAYS OVERRIDE & REGENERATION TIME

- STEP 1: Press **NEXT** and  $\blacktriangle$  simultaneously for 3 seconds.
- STEP 2: **Hardness:** Set the amount of hardness in grains of hardness as calcium carbonate per gallon using the ▲ or ▼ buttons. The default is 20. The available range is 1 to 150 in 1 grain increments.
- STEP 3: Press NEXT. Regen day: This sets the maximum number of days between regenerations. This days override feature can be shut off by pressing the ▼ button until "OFF" appears. Set the maximum number of days between by pressing ▲ or ▼. Range is 1– 28 days. If the OFF position is selected, the softener will regenerate based solely on the gallons capacity.
- STEP 4: Press NEXT. Regeneration time (hour): Set the hour of the day for regeneration to occur by using ▲ or ▼ buttons. AM/ PM toggles after 12. The default time is 2:00 am.
- STEP 5: Press NEXT. Regeneration time (minutes): Set the minutes of the day for regeneration by using ▲ or ▼ buttons. Press NEXT to exit Displays/Settings. Current time of day will be displayed.

**PLACING UNIT INTO SERVICE:** Make sure inlet and outlet valves are to their closed positions. If using optional bypass, place in bypass position. Turn on main water supply. Open a cold water faucet. This will clear the lines of any debris (solder, pipe dope, etc.) that may be in the line. Let water run at tap for a couple of minutes, or until clear. Turn off faucet. Manually add 1½ gallons of water to the brine tank.

- Press and hold the **REGEN** button for approximately 5 seconds until the motor starts.
- · Wait until display reads BACKWASH and numbers start counting down.
- Momentarily press **REGEN** again. Wait until display reads **BRINE** and numbers start counting down.
- Momentarily press REGEN again. Valve is now in the second BACKWASH position.

If using optional bypass **SLOWLY** turn bypass valve to **DIAGNOSTIC** position (figure 2) or slowly open inlet valve to allow water to slowly enter the softener.

When water is flowing steadily to drain without the presence of air, momentarily press **REGEN** again. Display will read **RINSE**.

Open the outlet valve of the softener, or if using optional bypass place to NORMAL OPERATION MODE (figure 3).

Allow control to finish the **RINSE** cycle. It will then advance to the **FILL** position. The brine tank will now automatically fill with the proper volume of water for the first regeneration.

Allow the control to automatically advance to the SOFTENING position.

Load the brine tank with salt. Solar Salt is recommended.

**SANITIZING**: Use 2 oz. of 5<sup>1</sup>/<sub>4</sub>% household chlorine bleach for each cubic foot of resin. Pour bleach directly into the brine well of the softener. Press and hold the REGEN button for 5 – 6 seconds until the motor starts running. Allow system to complete the regeneration automatically. Check for other local and state codes which may also specify sanitation methods.







#### DRIVE CAP ASSEMBLY, DOWNFLOW PISTON, REGENERANT PISTON AND SPACER STACK ASSEMBLY

Quantity	Part No.	Description	
1	V3005	Spacer Stack Assembly	
1	V3004	Drive Cap Assembly	
1	V3135	O-Ring 228	
1	V3011	Piston Assembly	
1	V3174	Regenerant Piston	
1	V3180	O-Ring 337	
	Q		
	Quantity 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Quantity         Part No.           1         V3005           1         V3004           1         V3135           1         V3011           1         V3174           1         V3180	QuantityPart No.Description1V3005Spacer Stack Assembly1V3004Drive Cap Assembly1V3135O-Ring 2281V3011Piston Assembly1V3174Regenerant Piston1V3180O-Ring 337

#### INJECTOR, INJECTOR CAP, SCREEN AND O-RING

	Item No.	Quantity	Part No.	Description
	1	1	V3176	Injector Cap
	2	1	V3152	O-Ring 135
	3	1	V3177	Injector Screen
0	4	1	V3010-1Z	Injector Assy Z Plug
.2)	5	1	V3010-1C	Injector Assy C Violet
	5	1	V3010-1E	Injector Assy E White
}	5	1	V3010-1F	Injector Assy F Blue
	5	1	V3010-1G	Injector Assy G Yellow
	Not Shown	*	V3170	O-Ring 011
	Not Shown	*	V3171	O-Ring 013

\* Injector plug and injector each contain one 011 and one 013 O-Ring

#### WATER METER AND METER PLUG



Item No.	Quantity	Part No.	Description	
1	1	V3151	Nut 1" QC	
2	1	V3003*	Meter Assy	
3	1	V3118-01	Turbine Assy	
4	1	V3105	O-Ring 215	
5	1	V3003-01	Meter Plug Assy	
*Part No V3003 includes Items 2 3 and 4				

#### DRAIN LINE - 3/4"

Item No.	Quantity	Part No.	Description
1	1	H4615	Elbow Locking Clip
2	1	V3194	Polytube Insert 5/8
3	1	V3192	Nut for 3/4 Drain Elbow
4	1	V3158	3/4 Drain Elbow
5	1	V3163	O-Ring 019
6	1	V3159	DLFC Retainer
7	1	V3162-010	DLFC 1.0
7	1	V3162-017	DLFC 1.7
7	1	V3162-027	DLFC 2.7
7	1	V3162-032	DLFC 3.2
7	1	V3162-042	DLFC 4.2



#### **BRINE REFILL**



Item No.	Quantity	Part No.	Description	
1	1	H4615	Elbow Locking Clip	
2	1	H4614	Polytube Insert 3/8"	
3	1	H4612	Nut 3/8"	
4	1	H4613	Elbow Cap 3/8"	
5	1	V3163	O-Ring 019	
6	1	V3165	RFC Retainer Assy	
7	1	V3182	RFC	
*Part No. V3165 Includes Items 6 and 7				

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			¢ 6 6 6 5 6 6 6 6 6 6 6 6 6 6 6 6 6	V300 Swe	7-02 1" Bra at Assemb Optional	ass oly	
				Item No	o. Quantity	y Part No.	Description
	9			1	2	V3151	Nut 1" Quick Connect
	8			2	2	V3150	Split Ring
	$\sim$		1	3	2	V3105	O-Ring 215
	(l	L. K.		4	2	V3188	Fitting - 1" Brass Sweat
				V300 Sw	)7-03 3/4" I veat Assem Optional	Brass ably	
				Item No.	Quantity	Part No.	Description
0	at the second			1	2	V3151	Nut 1" Quick Connect
2				2	2	V3150	Split Ring
3		at the second		3	2	V3105	O-Ring 215
				4	2	V3188	Fitting - 3/4" Brass Sweat
BD2000 B	) (Dass Val						
Item No.	Quantity	Part No.	3 Description	V3	007 1" PV	C Male NPT	
1	2	V3151	Nut 1" Quick Conne	ect	Elbow As	sembly	
2	2	V3150	Split Ring		Stand	lard	$\bigcirc$
3	2	V3105	O-Ring 215	Item	n No. Qua	ntity Part No.	Description
4	2	V3145	Bypass 1" Rotor		1 2	2 V3151	Nut 1" Quick Connect
5	2	V3146	Bypass Cap	:	2 2	2 V3150	Split Ring
6	2	V3147	Bypass Handle		3 2	2 V3105	O-Ring 215
7	2	V3148	Bypass Rotor Seal Re	tainer '	4 2	2 V3149	1" PVC Male NPT Elbow
8	2	V3152	O-Ring 135				
9	2	V3155	O-Ring 112				
10	2	V3156	O-Ring 214				2
V3191- Adapter Op	01 Vertica <sup>-</sup> Assemb tional	al Iy				3	
Item No.	Quantity	Part No.	Description	~		$\bigcup \ $	
1	2	V3151	Nut 1" Quick Connect				
2	2	V3150	Split Ring				
3	2	V3105	O-Ring 215	VII	~1		4
4	2	V3191	Vertical Adapter 🛛 💛	y = _	•		
ADDITIONAL OPTIONAL FITTINGS 4740 Brine Valve Assembly					Description		
Part Num	ber	D	escription	item No.	Quantity		
V3007-0	01 3/4	" X 1" PVC S	olvent Elbow Assembly	1	1	H4600	J/8 Safety Brine Valve
V3007-	12	3/4" Shai	rk Bite Assembly	2	2	10151	
V3007-	13	1" Shark	K Bite Assembly	3	1	H4640-32	Float Assembly
<u>-</u>				4	1	H4500-30.50	AIT Check Assembly

### **TROUBLESHOOTING PROCEDURES**

PROBLEM	POSSIBLE CAUSE	SOLUTION	
	a. Transformer unplugged	a. Connect power	
4. Timera de se act display time of dev	h No electric power at outlet	h Repair outlet or use working outlet	
1. Timer does not display time of day.	c. Defective transformer	c Replace transformer	
	d. Defective PC board		
	a. Switched outlet	a. Use uninterrupted outlet	
2. Timer does not display correct time of day.	b. Power outage	b. Reset time of day	
	c. Defective PC board	c. Replace PC board	
	a. Bypass valve in bypass position.	a. Put bypass valve in service position	
	b. Meter connection disconnected.	b. Connect meter to PC board	
3. No Softening/filtering display when water is	c. Restricted/stalled meter turbine.	c. Remove meter and check for rotation or foreign material	
nowing.	d. Defective meter.	d. Replace meter	
	e. Defective PC board.	e. Replace PC board	
	a. Power outages	a. Reset control valve to correct time of day	
	b. Time of day not set correctly	b. Reset to correct time of day	
4 Control valve regenerates at wrong time of	c. Time of regeneration incorrect	c. Reset regeneration time	
day.	d. Control valve set at "on O" (immediate regeneration)	d. Check control valve set-up procedure regeneration time option	
	e. Control valve set at NORMAL + O	e. Check control valve set-up procedure regeneration time option	
5. ERROR followed by Code number:	a. Control valve has just been serviced	a. Press NEXT and REGEN for 3 seconds or unplug power source jack (black wire) and plug back in to reset control value	
Error Code 1001– Unable to recognize start	b. Foreign matter is lodged in control valve	b. Check piston and spacer stack assembly for foreign matter.	
or regeneration.	c. High drive forces on piston	c. Replace piston (s) and spacer stack assembly.	
Error Code 1002– Unexpected stall.	d. Control valve piston not in home position	d. Press NEXT and REGEN for 3 seconds or unplug power source jack (black wire) and plug back in to reset control valve	
<b>Error Code 1003</b> – Motor ran to long, timed out trying to reach next cycle position.	e. Motor not inserted fully to engage pinion, motor wires broken or disconnected, motor failure	e. Check motor and wiring. Replace motor if necessary.	
	f. Drive gear label dirty or damaged, missing or broken gear	f. Replace or clean drive gear.	
Error Code 1004 – Motor ran to long, timed	g. Drive bracket incorrectly aligned to back plate	g. Reset drive bracket properly.	
out trying to reach home position.	h. PC board is damaged or defective	h. Replace PC board.	
If other Error Codes display contact the factory	i. PC board incorrectly aligned to drive bracket	i. Ensure PC board is correctly snapped onto drive bracket.	
	a. Motor not operating	a. Replace motor	
	b. No electric power at outlet	b. Repair outlet or use working outlet	
	c. Defective transformer	c. Replace transformer	
6 Control valve stalled in regeneration	d. Defective PC board	d. Replace PC board	
o. Control valve stalled in regeneration.	e. Broken drive gear or drive cap assembly	e. Replace drive gear or drive cap assembly	
	f. Broken piston retainer	f. Replace drive cap assembly	
	g. Broken main or regenerant piston	g. Replace main or regenerant piston	
	a. Transformer unplugged	a. Connect transformer	
7. Control valve does not regenerate	b. No electric power at outlet	b. Repair outlet or use working outlet	
automatically when REGEN button is	c. Broken drive gear or drive cap assembly	c Replace drive gear or drive cap assembly	
depressed and held.	d Defective PC board	d Replace PC board	
	a Bynass valve in bynass position	a Put control valve in service niston	
	h Meter connection disconnected	h Connect meter to PC board	
8. Control valve does not regenerate	c Restricted/stalled meter turbine	c. Remove meter and check for rotation or foreign matter	
automatically but does when REGEN button	d Defective meter	d Renlace meter	
is depressed.	e. Defective PC hoard	e Penlace PC hoard	
		e. Neplace FO Dualu	
9. Time of day flashes on and off.	a. Power has been out more than two hours, the transformer was unplugged and then plugged back into the wall outlet, the transformer plug was unplugged and then plugged back into the board or the NEXT and REGEN buttons were pressed to reset the valve.	a. Reset the time of day	

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